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Supplementary Material

Degree of crystallinity of the parts produced by BCC and CCC.

<i>Crystallization melting peak</i>												
<i>Part</i>	<i>BCC</i>						<i>CCC</i>					
	<i>Bottom</i>		<i>Middle</i>		<i>Top</i>		<i>Bottom</i>		<i>Middle</i>		<i>Top</i>	
	$\Delta H_f(T_c)$	(T_c)	$\Delta H_f(T_c)$	(T_c)	$\Delta H_f(T_c)$	(T_c)	$\Delta H_f(T_c)$	(T_c)	$\Delta H_f(T_c)$	(T_c)	$\Delta H_f(T_c)$	(T_c)
<i>1</i>	91.48	112.7	94.04	112.96	96.6	113.02	95.45	114.27	93.23	114.13	95.45	114.42
<i>2</i>	90.04	113.83	93	114.26	92.84	114.26	89.67	114.15	94.76	114.16	90.02	114.21
<i>3</i>	91.2	114.35	93.2	113.81	94.27	114.03	88.29	114.51	89.36	114.52	91.28	114.22
<i>4</i>	95.33	114.41	95.23	114.31	94.86	114.06	87.29	113	92.69	113.37	93.57	113.41
<i>5</i>	93.38	114.54	90.2	114.53	96.51	114.1	94.96	114.2	90.73	114.03	93.05	114.35
<i>Mean</i>	92.29	113.97	93.13	113.97	95.02	113.89	91.13	114.03	92.15	114.04	92.67	114.12
<i>Stdv.</i>	2.08	0.75	1.86	0.62	1.59	0.50	3.82	0.59	2.13	0.42	2.10	0.41
<i>Xc_net</i>	7.23		7.19		8.84		7.00		6.63		7.30	
<i>Xc_Tm</i>	36.92		37.37		36.62		36.60		37.46		37.05	
<i>Xc_Tc</i>	44.16		44.56		45.46		43.60		44.09		44.34	